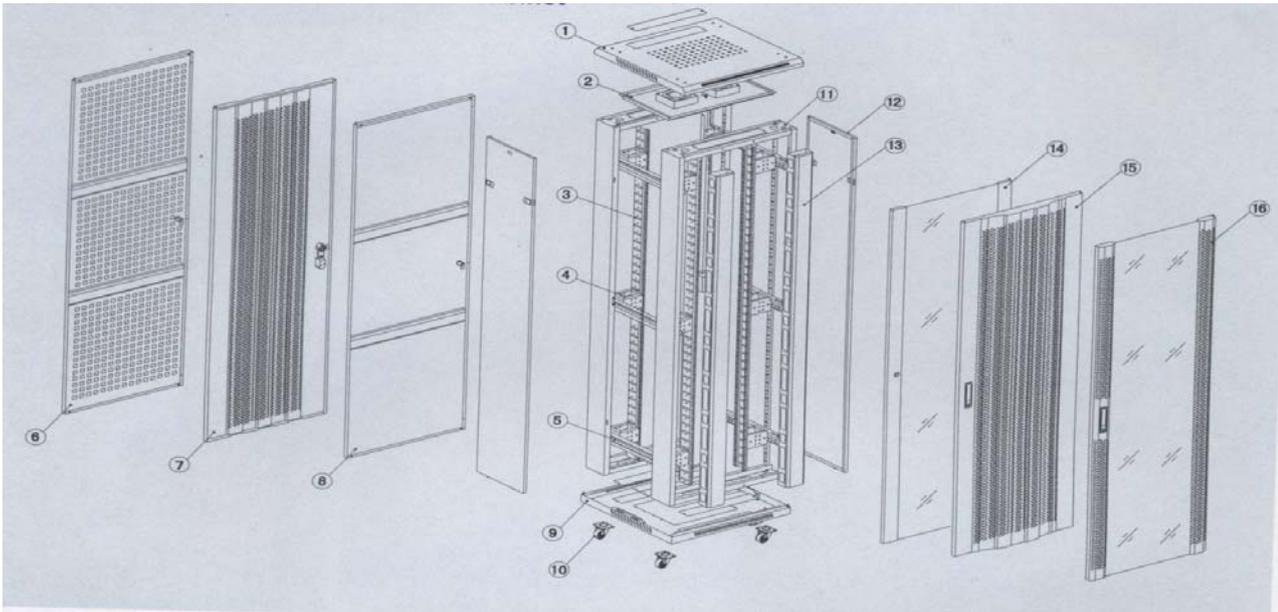


# Ningbo Jiacheng Network Electron Co.,LTD

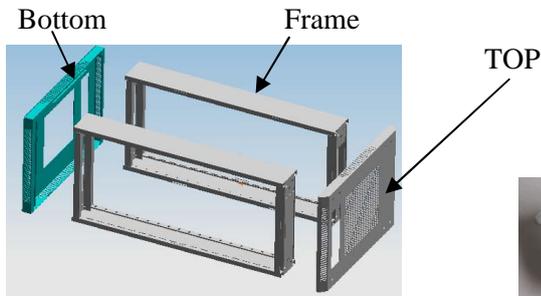
## 1、Assembling General Schematic Diagram (05A Series 800 Width) :



- 1.Top cover; 2.Fan unit; 3.Mounting profile; 4.Spacer; 5.Mounting angle; 6.Back door with square holes;
- 7. High-density meshed back door; 8.steel bakck door; 9.Bottom; 10.caster with braked;
- 11.Frame; 12.Side panel; 13.Vertical cable managements; 14. Glass front door with steel side;
- 15. High-density meshed front door; 16. Glass front door with ventilation side

## 2、Assembling Steps:

### 2.1: Assembling the top, bottom and frame:



**2.1:** Putting the frame to top and bottom together, which must be alignment to frame. Using the hex socket set screws M8x12 to fix them.

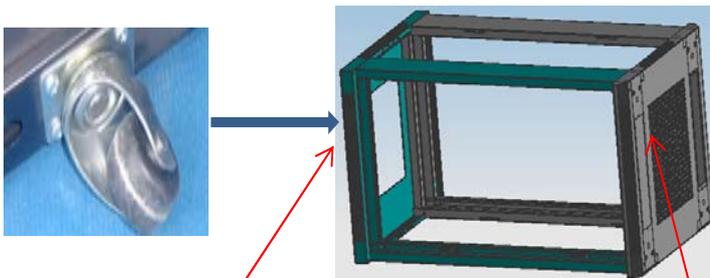


M8 Allen screw



M8 Flange Nut

### 2.2: Installing the caster on the bottom and cover board on the cable entry of the top :



**2.2.1:** Using the tapping screws M5x10 to fix the caster on the bottom; If which is heavy duty caster, and use the M8x12;

**2.2.2:** Using the tapping screws M4x8 to fix the cover board on the cable entry of the top;

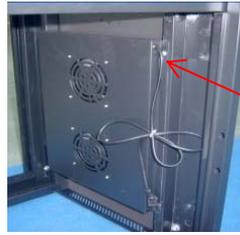
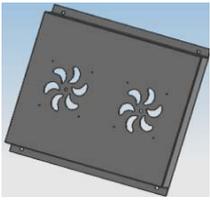


M5x10 Pan head tapping screws



M4x8 Pan head tapping screws

### 2.3: Installing the fan trays under the top:



2.3: Using the tapping screws M5x10 to fix the fan tray under the top;

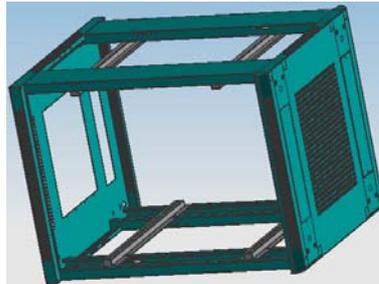


M5x10 Pan head tapping screws

### 2.4: Installing the mounting angle:



Mounting angle



2.4: Installing the bayonet-type nut M6 on the frame; and then using the allen screw M6x10 to connect the mounting angle and frame tightly;

Note: 4 pcs mounting angle (below 32U)  
6 pcs mounting angle (above 32U)



Frame

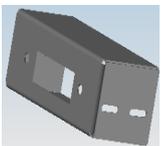


M6 Bayonet-type nut



M6x10 Allen screw

### 2.5: Installing the spacer:



Spacer



2.5: By the allen screw M6x10 to fix the spacer on the mounting angle;



M6x10 Allen screw

### 2.6: Installing the mounting profile:



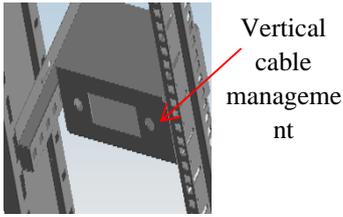
Mounting profile



2.6: Installing the bayonet-type nut M6 on the mounting angle; and then using the allen screw M6x10 to connect the mounting profile and mounting angle;

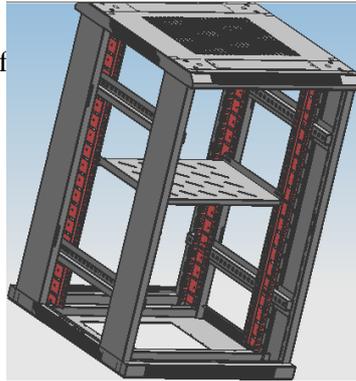
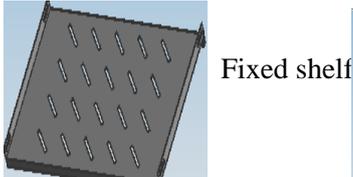


## 2.7: Installing the vertical cable management:



**2.7:** Installing the bayonet-type nut M6 on the spacer; and then using the allen screw M6x10 to connect the vertical cable management together tightly;

## 2.8: Installing the fixed shelf and cover board of the bottom:



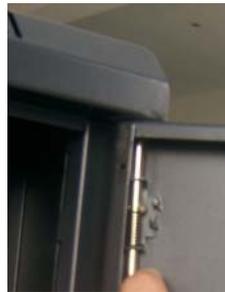
**2.8.1:** Installing the bayonet-type nut M6 on the mounting profile; and then using the allen screw M6x10 to connect the fixed shelf and mounting profile;

**2.8.2:** Using the tapping screws M4x8 to fix the cover board on the bottom;



M4x8 Pan head tapping screws

## 2.9: Installing the back door and front door:



**2.9.1:** Installing the rotational pin for the back door on the bottom side; and then putting down bolt to aim the hole on the top, which is ok;

**2.9.2:** The front door is same to back door;

## 2.10: Installing the side panels:



**2.10:** Chucking the clips to the middle of side panels by two hands, and then pushing the side panel to frame;

**Note:** the clip must be over against the clip-hole of frame;

## 2.11: Installing the adjustable feet on the bottom:



**2.11:** On the bottom of cabinet, installing the adjustable feet by the wrench;